TORQUE SPECIFICATIONS

Components	English	Metric
Captain's chair retaining bolts	35-46 ft. lbs.	47-63 Nm
Door hinge bolts	19-25 ft. lbs.	25-35 Nm
Front bench seat		
1997-98 F-250HD, F-350 and F-Super Duty	35-46 ft. lbs.	47-63 Nm
1999-00 F-Super Duty models		
Retaining nuts	30-39 ft. lbs.	41-53 Nm
Retaining bolts	35-46 ft. lbs.	47-63 Nm
Front 40/20/40 bench seat retaining bolts and nuts	35-46 ft. lbs.	47-63 Nm
Front 60/40 bench seat retaining bolts and nuts	35-46 ft. lbs.	47-63 Nm
Hood hinge bolts	19-25 ft. lbs.	25-35 Nm
Liftgate hinge-to-body bolts	91-123 inch lbs.	10-14 Nm
Rear 60/40 bench seat retaining bolts and nuts	22-29 ft. lbs.	30-40 Nm
Rear bench seat (Crew cab)	19-32 ft. lbs.	25-44 Nm
Rear bench seat back (Supercab)	19-32 ft. lbs.	25-44 Nm
Rear bench seat cushion (Supercab)	19-25 ft. lbs.	25-35 Nm
Rear side mounted folding rear seat (Super cab)	22-30 ft. lbs.	30-40 Nm
Seat motor retaining screws		
Except 1999-00 F-Super Duty models	16-21 ft. lbs.	21-29 Nm